

Operating and Safety Instructions

FLOOR DRUM SANDER

USES Sanding of Timber Flooring



PRE CHECK

Ensure dust bad is with machine
Ensure of adequate sanding paper to complete the job
ENSURE MACHINE IS SWITCHED OFF BEFORE PLUGGING INTO THE POWER SUPPLY
Electric extension lead is position safely.
Ensure transformer or a residual current device (RCD) unit is used



STARTING

Raise the sanding drum off the floor before starting the machine
Switch the machine on - the motor will now reach full speed



OPERATION

Start to sand by slowly moving the machine forwards whilst at the same time slowly lowering the sanding drum.
At the end of the forward path, prior to the machine coming to a standstill, lift the drum off the floor whilst pulling the machine back.
Each pass with the sander should overlap the previous pass by 50%
Ensure the drum is always briefly raised at the start and end of each path, as this will otherwise result in unwanted depressions being produced in the floor.
Empty the catch dust bag frequently.
At the end of the job disposes of the dust and bag as per the instructions on the side of the disposable bag.



STOPPING

Raise the sanding drum off the floor
Turn switch to off
Remove the plug from the power source



SAFETY PRECAUTIONS AND EQUIPMENT

Unplug from mains power supply when changing sanding belt.
Ensure that the sanding drum is always lifted off the ground when the machine is not in operation.
Use a residual current device (RCD)
Wear adequate footwear . Eye , ear, repertory & protection recommended.
Keep extension leads clear of job. Keep feet and hands clear of revolving drum.
Don't wear loose clothing.
Always use a dust bag.



HAZARDS

Faulty power leads
Loose clothing
Inadequate footwear

Personal Protective Equipment

